

Converting Conditional Indicators - Grease levels

Converting	OK	Date	PM Request
334		05/02/2019	05/02/2019
337		08/02/2019	08/02/2019
338		06/02/2019	06/02/2019
364			
365		04/02/2019	04/02/2019
341		11/02/2019	11/02/2019
339		07/02/2019	07/02/2019
826			
820			
821			
Balers			

VOC	OK		PM Request
RTO 1		*	*
Colour Rm			

Finishing Conditional Indicators - Grease levels

Finishing	OK		PM Request
827			
832			
834			
836			
838			
829			
837			
Rewinders			

On handing the machine
Tempory modifications m

CONDITION REPORT OVERVIEW - FEB 1

/ Bearing function & behaviour / Roller rotation / E-stop functionality / Visual we

Info
ink pump socket changed otherwise all ok
slow down pb replaced oil leak fixed on unit 4
renewed cylinder on rewind
machine ok hasn't run much
taped lagging and 2 light fittings replaced
glue roll replaced with new gears

VOC Conditional Indicators - tbc.....

Info
Work on going installing this with ducting

/ Bearing function & behaviour / Roller rotation / E-stop functionality / Visual we

Info

**back to production checks will be made as to the safe removal of maintenance
ust be reported above (used only in emergency) time limit on the modification
Modifications must only take place where PRODUCT CONTAMINATION is**

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ear and tear / machine cabling (fibre optics / pump cables / viscosity

Scheduled PM	PM date	PM Notes	E.R.A.F	De-List	Info
05/02/2019	05-Feb	ok	6821		
08/02/2019	08-Feb	ok	6824		
06/02/2019	06-Feb	ok	6822		
14/02/2019					
04/02/2019	04-Feb	ok	6820		
11/02/2019	11-Feb	ok	6825		
07/02/2019	07-Feb	ok	6823		
19/02/2019					
15/02/2019					
20/02/2019					
18/02/2019					

Scheduled PM	PM date	PM Notes	E.R.A.F	De-List	Info
*	*	*	*		
21/02/2019					

ear and tear / machine cabling (electronic eye) / oil levels & leaks /

Scheduled PM	PM date	PM Notes	E.R.A.F	De-List	Info
25/02/2019					
27/02/2019					
22/02/2019					
26/02/2019					
27/02/2019					
28/02/2019					
-					
25/02/2019					

equipment (to be stored in engineering)
must be reported (no longer than a week)
not at risk